

Work Order ID 116738

April-24-14 7:26:34 AM

116738

Page 1

Item ID: D4595-150

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Sealant Tape

Start Date: 4/23/14 Start Qty: 250.00

250

Cust Item ID:

Required Date: 4/23/14 Req'd Qty: 250.00

250

Customer:

Reference:

Approvals: Process Plan: MLJ Date: 140424

Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____

SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4595

B

100

0.00

100

PURCHASING

Purchasing

Memo

0.00

Purchasing

Issue P/O: 23975

Material: SEALANT TAPE AS PER DWG D4595
Possible Supplier: GENERAL SEALANTS INC. P/N: GS#424 (AVIALL)
Material release note is required

CL 14/04/28 250

110

Receive & Inspect for Damage & Mat'l Certs

0.00

110

Packaging

Memo

0.00

Packaging

Ensure material certification is attached

14/04/30 (250)

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/>	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
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Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function	<input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence	<input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge <input type="checkbox"/> Pressure/Forced Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other
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April-24-14 7:26:34 AM

116738

Page 2

Item ID: D4595-150

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Sealant Tape

Start Date: 4/23/14 Start Qty: 250.00

250

Cust Item ID:

Required Date: 4/23/14 Req'd Qty: 250.00

250

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____

Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____

SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC6- Inspect dimensions to drawing

0.00

27

120

QC

Memo

0.00

4/24/30

250

Quality Control

130

Identify as per dwg & Stock Location: _____

0.00

130

Packaging

Memo

0.00

57530

14/5/1 (250)

DAS
32
9-89

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MLJ 14-05-01

14-05-01

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/>	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
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FAULT CATEGORY

Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function	<input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence	<input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other
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Picklist Print

April-24-14 7:26:36 AM

Page 1

Work Order ID: 116738

116738

Parent Item: D4595-150

D4595-150

Parent Item Name: Sealant Tape

Start Date: 4/23/14

Required Date: 4/23/14

Start Qty: 250.00

Required Qty: 250.00

Comments: IPP REV:A 12.02.22 NEW ISSUE DD VERF:EC
13.11.14 AS PER DWG REV.B DD VERF:JLM

IPP REV:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
GS#424		Purchased		No		110	f	0.0000	1	250			
GS#424									**				
Sealant Tape													

4/24/14 (250)

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

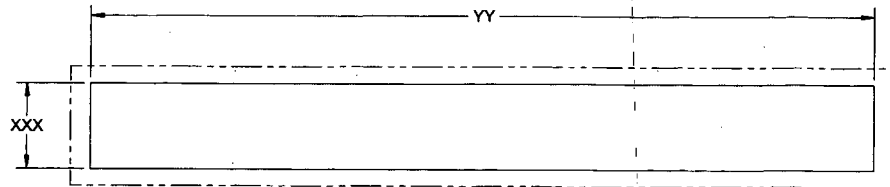
Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/>	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
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FAULT CATEGORY

Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function	<input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence	<input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge <input type="checkbox"/> Pressure/Forced Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other
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SPECIFICATION CONTROL DRAWING



D4595-XXX-YY SEALANT TAPE

RELEASE BACKING, Ref.
DO NOT REMOVE UNTIL APPLICATION

116738 MCT

14-04-24

RELEASED
2013-11-14

NOTES:

- 1) MATERIAL: SEALANT TAPE, SINGLE-COMPONENT, NON-CURING, POLYSULFIDE BASE
1/16" THICK
PER MIL-S-11030F TYPE III
POSSIBLE SUPPLIER = GENERAL SEALANTS INC. P/N GS#424 (AVIALL)
- 2) SPECIFICATION: D4595-XXX-YY
WHERE "XXX" = WIDTH IN HUNDREDTHS OF AN INCH
AND "YY" = LENGTH IN FEET
EG. 1 INCH WIDE BY 25 FEET LONG SEALANT TAPE = D4595-100-25
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4595-XXX-YY", B/N "BXXXXX" PER DART QSI 044 6.1
- 7) WEIGHT: 0.33 lbs/sq.ft

B	REMOVE NOTE REGARDING TAPE EXPIRATION DATE. REF. PAR13-258.	ML	13.10.03
A	NEW ISSUE	CP	12.01.09
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ML		
CHECKED		DRAWING NO.	REV. B
MFG. APPR.	N/A	D4595	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		SEALANT TAPE	NTS
DATE	13.10.03	<small>COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE, OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO23975**

Purchase Order Date 4/28/2014

PO Print Date 4/28/2014

Page Number 1 of 2

Order From :
AVIAL
PO BOX 842275

DALLAS, TX 75284-2275
USA

VU-AVI003

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAKED
04/28/2014

Contact Name
Vendor Phone 905-676-1695

Ship To Contact
Ship To Phone
Ship Via: FedEx PI collect
Ship Acct:

Buyer
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency USD
FOB FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	GS#424 AS PER DWG D4595 REV. B B116738	Sealant Tape	5/2/2014 Yes 5/2/2014		250.00 f	\$4.47	\$1,116.50
Line Total:							\$1,116.50
2	71401-45 Procurement Quality Clauses A005 right of entry A014 shelf life controlled material, 70% shelf life required at receipt A016 personnel qualification A017 raw material identification A026 certification of material conformance A041 Quality management system A043 retention of quality documents	PROCUREMENT QUALITY CLAUSES	5/2/2014 No 5/2/2014		1.00	\$0.00	\$0.00

PO Instructions:

Note:

4/28/2014



PACKING LIST



DELIVERY NUMBER: 8000331570

ROUTE: US FedEx International Priority

PAGE: 1 OF 1
DATE: 04/29/2014
TIME: 10:57:04
EMP: 00000000
ORD TYP: ZOR 132
CURRENCY: USD

CUSTOMER PO: 23975
ORDER NUMBER: 1000254473
ORDER DATE: 04/28/2014

B 10003951
I DART AEROSPACE LTD
L 1270 ABERDEEN STREET
L HAWKESBURY ON K6A 1K7
CANADA

TO

S 10003951
H DART AEROSPACE LTD
I 1270 ABERDEEN STREET
P HAWKESBURY ON K6A 1K7
CANADA

TO

S 1000
H AVIALL CENTRAL WAREHOUSE
I DALLAS CDC
P 2750 REGENT BLVD
DFW AIRPORT TX 75261-9048
USA

FROM

LINE	PO LINE	MFG	ITEM DESCRIPTION	ORDER QUANTITY	SHIP QUANTITY	QUANTITY BACK ORDER	UOM	LIST PRICE	CUSTOMER PRICE	EXTENDED CUSTOMER PRICE
00010	10	33	424 TAPE: SEALANT, POLYSULFIDE, BLK BATCH 1013293604 Exp Date: 10/22/2014	5	5	0	ROL	297.73	223.30	1,116.49

5

This is not an Invoice.
For payment processing, please refer to Invoice.

The recipient of these goods agrees to comply with all export regulations governing the transfer, sale, lease, or use of these goods.
Diversion contrary to U.S. Law is prohibited.

CERTIFICATE OF CONFORMANCE

It is hereby certified that Aviall Services, Inc., is an approved distributor and meets all requirements of ISO9001, AS9100, AS9120 and AC 00-56 at 2750 Regent Blvd. DFW Airport, Texas. The products, articles or parts referenced on this document are in new or overhauled condition and were purchased from an approved source (FAA, EASA, TCCA, Mil Spec or Commercial). The Original Manufacturers' Certifications are maintained on file at our central office location, and copies are available upon request or at Aviall.com. For overhauled or repaired products, articles or parts, the original FAA 8130-3 / EASA Form 1 (Return to Service) or Yellow Tag, from the FAA/JAA/EASA approved Air Agency are attached to the component.

AV20 RS-06

JR Hofmann, Director, Global Quality

04/29/2014
Date

DISCOUNT TERMS APPLY ONLY TO SUB TOTAL. ALL
RETURNED MERCHANDISE SUBJECT TO HANDLING
FEE.
THIS IS TO CERTIFY THAT AVIALL HAS COMPLIED WITH
THE PROVISIONS OF THE FAIR LABOR ACT OF 1938
AMENDED.

CUSTOMER COPY

GS# 424

Material Safety Data Sheet



DAS

27

4/11/30

Section 1

Product and Company Identification

Product Name:	GS# 424 (MIL-S-11030F Type III)
Product Description:	Extruded Tape Sealant
Manufacturer:	General Sealants, Inc. 300 S. Turnbull Canyon Road, City of Industry, CA 91745
Information Phone:	626-961-0211 FAX: 626-968-5140
Web Site:	www.generalsealants.com
Emergency Phone:	626-961-0211 or 800-762-1144
Issue Date:	5/24/2013

Section 2

Composition/Information on Ingredients

No reportable hazardous substances or complex substances.

Section 3

Hazards Identification

This material is not considered to be hazardous according to regulatory guidelines (see Section 15).

Section 4

First Aid Measures

Eye Contact:	Flush with warm water for 15 minutes. If irritation persists, seek medical attention.
Skin Contact:	Wash contaminated area with soap and water for 15 minutes. If irritation persists, seek medical attention.
Ingestion:	Do not induce vomiting. Seek medical attention.
Inhalation:	Remove to fresh air. Seek medical attention.

GS# 424**Material Safety Data Sheet****Section 5**

Fire Fighting Measures

Flash Point:	N/A
Auto Ignition Point:	N/A
Lower Explosive Limit:	N/A
Upper Explosive Limit:	N/A
Extinguishing Media:	Use water spray (fog), foam, dry chemical or carbon dioxide (CO2).
Fire Fighting Instructions:	Use water spray to cool fire exposed surfaces. Use standard protective equipment and in enclosed spaces a self contained breathing apparatus.
Fire And Explosion Hazards:	Irritating gases may be present.

Section 6

Accidental Release Measures

Avoid release to the environment. Contain spill, collect, and transfer to suitable containers. Do not flush to sewer or allow to enter waterways. Recycle or dispose in accordance with federal, state, and local regulations.

Section 7

Handling and Storage

Handling and Storage Precautions:	Store in closed containers at 72° F. Avoid excessive heat. For industrial use only.
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Section 8

Exposure Controls/Personal Protection

Engineering Controls:	Use with adequate general ventilation.
Eye/face Protection:	N/A
Skin Protection:	Use gloves when material is hot.
Respiratory Protection:	N/A
Other/ General Protection:	Wash thoroughly after handling.

N/A= Not Applicable

GS# 424**Material Safety Data Sheet****Section 9**

Physical and Chemical Properties

Appearance:	Black
Odor:	Slight Polysulfide Odor
Chemical Type:	Mixture
Physical State:	Solid
Melting Point:	N/A
Boiling Point:	N/A
Specific Gravity (Water=1):	1.5
Vapor Pressure:	N/A
Vapor Density (Air=1):	N/A
Solubility in Water:	Insoluble
Evaporation Rate (n-butyl Acetate=1):	N/A

Section 10

Stability and Reactivity

Stability:	Stable
Hazardous Polymerization:	Will not occur
Incompatible Materials:	Strong oxidizing agents
Hazardous Decomposition Products:	Thermal decomposition may form carbon dioxide, carbon monoxide and various hydrocarbon fumes.
Condition to avoid:	None known

Section 11

Toxicological Information

No data available

N/A= Not Applicable

GS# 424

Material Safety Data Sheet



Section 12

Ecological Information

No data available

Section 13

Disposal Consideration

Dispose in accordance with applicable federal, state and local government regulations.

Section 14

Transportation Information

Proper Shipping Name
Not regulated by the USDOT

Section 15

Regulatory Information

When used for its intended purposes, this material is not classified as hazardous in accordance with OSHA 29 CFR 1910.1200.

Section 16

Other Information

NFPA Rating:	Health:0 Flammability:0 Reactivity:0
HMIS Rating:	Health:0 Flammability:0 Reactivity:0

USER'S RESPONSIBILITY

THIS PRODUCT INFORMATION CANNOT COVER ALL POSSIBLE SITUATIONS, WHICH THE USER MAY EXPERIENCE DURING PROCESSING. EACH ASPECT OF YOUR OPERATION SHOULD BE EXAMINED TO DETERMINE IF OR WHERE ADDITIONAL PRECAUTIONS MAY BE NECESSARY. ALL HEALTH AND SAFETY INFORMATION CONTAINED IN THIS BULLETIN SHOULD BE PROVIDED TO YOUR EMPLOYEES OR CUSTOMERS. IT IS YOUR RESPONSIBILITY TO USE THIS INFORMATION TO DEVELOP APPROPRIATE WORK PRACTICE GUIDELINES AND EMPLOYEE INSTRUCTIONAL PROGRAMS FOR YOUR OPERATION.

DISCLAIMER OF LIABILITY

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GENERAL SEALANTS, INC. 300 S. Taubert Canyon Rd. / City of Industry, CA 91745 / P.O. Box 3855 / City of Industry, CA 91744
(626) 964-6211 • (800) 762-1111 • Fax: (626) 968-1149
E-Mail: sales@cityofindustrysealants.com • www.cityofindustrysealants.com



PLEASE REMIT TO
P O BOX 3855
CITY OF INDUSTRY, CA
91744-0855

0002021-IN

Invoice Date	10/25/2013
Order Date	8/27/2013
Order Number	1002519

Stick to Quality®

Sold To


AVIALL SERVICES INC
ATTN AP DEPARTMENT
P O BOX 619048
DFW AIRPORT, TX 75261-9048

Ship To


AVIALL CENTRAL WAREHOUSE
2750 REGENT BLVD
DFW AIRPORT TX 75261

CUSTOMER PO	SHIP VIA	FREIGHT TERMS	F O B	RESALE	TAX	PAYMENT TERMS
2175257	CEVA LOGISTICS	COLLECT	CITY OF INDUSTRY	NO	NO	NET 30 DAYS
ORDERED	DESCRIPTION	SHIPPED	B/O		UOM	
10	GS# 424 BLACK POLYSULFIDE BASE SEALANT 1/16" X 1-1/2" X 50' 12 RLS/CS	10	0		CS	
	CERTS TO ACCOMPANY SHIPMENT					

PO 2175257



LOT AV1013293604



AFULTS

10/29/13

NO returns accepted without prior written authorization



GENERAL SEALANTS, INC
300 SOUTH TURNBULL CANYON ROAD / CITY OF INDUSTRY, CA 91745 / PO BOX 3855 / CITY OF INDUSTRY CA 91744 -
(626) 961 0211 / (800) 762 1144 / FAX (626) 968 5140

October 25, 2013

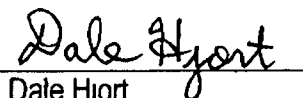
Aviall Central Warehouse
2750 Regent Boulevard
DFW Airport, TX 75261

Ref GS# 424 Black Polysulfide Base Sealant
1/16" X 1-1/2" X 50'
12 Rls/cs

Certificate Of Conformance

This is in reference to the above material that was shipped to your company on 10/25/13
against your Purchase Order No 2175257 We certify that this material is
our regular formulation for this product and conforms to MIL-S-11030F Type III Applicable
specifications such as date of manufacture 10/22/13, date of expiration 10/22/14,
Batch# 232 and shelf life of 1 year comply

Sincerely,
General Sealants, Inc



Dale Hjort
Quality Control
DH/cs

EXTRUDED SEALANTS / COATINGS
Email sticktoquality@generalsealants.com / www.generalsealants.com
STICK TO QUALITY®

AVIALL - TRUE CERTIFIED COPY - 04/29/2014 - PHONG - 1013293604

